



## **HMIS Committee Meeting**

February 9, 2010

1:00pm

VIA Conference Call

I. Welcome and Introductions

Action and Discussion Items:

II. Minutes from Previous Meeting

III. HMIS Update  
HPRP Implementations  
2010 Agency Site Visits

IV. HMIS Quarterly User Training  
Topic – TBD  
Next training – March 1<sup>st</sup> at 10:00 am

V. Comments, Concerns, Issues

VI. Next Meeting Date and Time  
May 11, 2010 at 1:00 pm  
Conference Call